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- (71) Applicant (for all designated States except US): FRA-ZIER INDUSTRIAL COMPANY [US/US]; Fairview Avenue, P.O. Box F, Long Valley, NJ 07853 (US).
- (72) Inventor; and
- (75) Inventor/Applicant (for US only): CLAPP, Daniel [US/US]; 506 Townsbury Road, Great Meadow, NJ 07838 (US).
- (74) Agents: DILWORTH, Peter, G. et al.; Dilworth & Barrese, LLP, 333 Earle Ovington Boulevard, Uniondale, NY 11553 (US).
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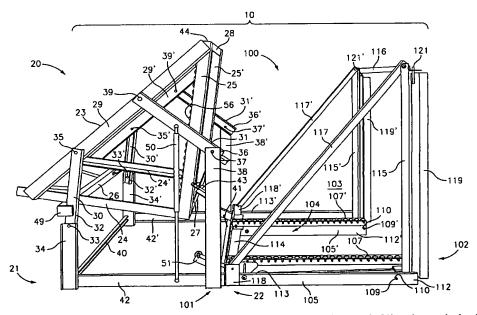
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(54) Title: PALLET STACKING AND STAGING SYSTEM



(57) Abstract: An empty pallet stacking unit (20) having a pallet loading and stacking end (21) and a stacked pallet discharge end (22) features a pallet hopper (23) which is reversibly moveable from a pallet loading and stacking position to a stacked pallet discharging position, the pallet hopper (23) being pivotally linked to a fixed support (42) through a 4-bar linkage (30,30',31,31'). Optionally, the empty pallet stacking unit (20) may be cooperatively coupled to a stacked pallet staging unit (100).